DPTO22 SOLID-STATE RELAYS
DATA SHEET
Form 859-990514

## Overview

In 1974, Opto 22 introduced the first liquid epoxy-filled line of power solid-state relays (SSR). This innovation in SSR design greatly improved the reliability and reduced the cost of manufacturing. At that time, we also incorporated into our manufacturing process $100 \%$ testing of every relay produced under full load conditions. By 1978, Opto 22 had
gained such a reputation for reliability that we were recognized as the world's leading manufacturer of solid-state relays. Through continuous manufacturing improvements and the same 100\% testing policy established 22 years ago, Opto 22 is still recognized today for the very high quality and reliability of its complete line of solid-state relays.


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## Specifications

## All Models

- $4,000 \mathrm{~V}$ optical isolation input to output
- Zero voltage turn-on
- Turn-on time: $1 / 2$ cycle maximum
- Turn-off time: $1 / 2$ cycle maximum
- Operating frequency: 25 to 65 Hz (operates at 400 Hz with six times off-state leakage)
- Coupling capacitance input to output: 8 pF maximum
- DV/DT Off-state: 200 volts per microsecond
- DV/DT commutating: snubbed for rated current at 0.5 power factor
- UL recognized
- CSA certified
- CE component SOLID-STATE RELAYS DATA SHEET

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## Specifications

## AC Power Series - 120/240 Volt

Opto 22 provides a full range of power series relays with a wide variety of voltage (110-575) and current options (3-45 amps). All Power Series relays feature 4,000 volts of optical isolation and have a high PRV rating.


| Model Number | Nominal AC Line Voltage | Nominal Current Rating (Amps) | 1 cycle Surge (Amps) Peak | Nominal Signal Input Resistance (Ohms) | Signal Pick-up Voltage | Signal Drop-out Voltage | Peak <br> Repetitive Voltage Maximum | Maximum Output Voltage Drop | Off-State Leakage (mA) Maximum | Operating Voltage Range (Volts AC) | $\begin{gathered} \text { I2t Rating } \\ \mathbf{t = 8 . 3} \\ (\mathrm{ms}) \end{gathered}$ | Isolation Voltage | $\theta j{ }^{*}{ }^{*}$ ( ${ }^{\circ} \mathrm{C} /$ Watt) | Dissipation (Watts/Amp) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 120D3 | 120 | 3 | 85 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 600 | 1.6 volts | 2.5 mA | 12-140 | 30 | 4,000VRms | 11 | 1.7 |
| 120D10 | 120 | 10 | 110 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 600 | 1.6 volts | 7 mA | 12-140 | 50 | 4,000VRms | 1.3 | 1.6 |
| 120D25 | 120 | 25 | 250 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 600 | 1.6 volts | 7 mA | 12-140 | 250 | 4,000Vrms | 1.2 | 1.3 |
| 120D45 | 120 | 45 | 650 | 1000 | 3VDC (32V allowed) | 1 VDC | 600 | 1.6 volts | 7 mA | 12-140 | 1750 | 4,000VRms | 0.67 | 0.9 |
| 240D3 | 240 | 3 | 85 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 600 | 1.6 volts | 5 mA | 24-280 | 30 | 4,000VRms | 11 | 1.7 |
| 240D10 | 240 | 10 | 110 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 600 | 1.6 volts | 14 mA | 24-280 | 50 | 4,000VRms | 1.3 | 1.6 |
| 240D25 | 240 | 25 | 250 | 1000 | 3VDC (32V allowed) | 1 VDC | 600 | 1.6 volts | 14 mA | 24-280 | 250 | 4,000Vrms | 1.2 | 1.3 |
| 240D45 | 240 | 45 | 650 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 600 | 1.6 volts | 14 mA | 24-280 | 1750 | 4,000VRms | 0.67 | 0.9 |
| 380D25 | 380 | 25 | 250 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 800 | 1.6 volts | 12 mA | 24-420 | 250 | 4,000Vrms | 1.2 | 1.3 |
| 380D45 | 380 | 45 | 650 | 1000 | 3VDC <br> (32V allowed) | 1 VDC | 800 | 1.6 volts | 12 mA | 24-420 | 1750 | 4,000VRms | 0.67 | 0.9 |
| 120A10 | 120 | 10 | 110 | 33K | 85 VAC (280 allowed) | 10 VAC | 600 | 1.6 volts | 7 mA | 12-140 | 50 | 4,000 Vrms | 1.3 | 1.6 |
| 120A25 | 120 | 25 | 250 | 33K | 85 VAC (280 allowed) | 10 VAC | 600 | 1.6 volts | 7 mA | 12-140 | 250 | 4,000VRms | 1.2 | 1.3 |
| 240A10 | 240 | 10 | 110 | 33K | 85 VAC (280 allowed) | 10 VAC | 600 | 1.6 volts | 14 mA | 24-280 | 50 | 4,000VRms | 1.3 | 1.6 |
| 240A25 | 240 | 25 | 250 | 33K | 85 VAC (280 allowed) | 10 VAC | 600 | 1.6 volts | 14 mA | 24-280 | 250 | 4,000VRms | 1.2 | 1.3 |
| 240A45 | 240 | 45 | 650 | 33K | 85 VAC (280 allowed) | 10 VAC | 600 | 1.6 volts | 14 mA | 24-280 | 1750 | 4,000VRms | 0.67 | 0.9 |

Notes: $\boldsymbol{\theta} \mathrm{jc}^{\star}=$ Thermal resistance junction to base. Maximum junction temperature is $110^{\circ} \mathrm{C}$.

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## Specifications:

AC Power Series - 120/240 Volt (Continued)




$\triangle$ MOUNTED ON
12" X 12 " PLATE ( $1^{\circ} \mathrm{c} /$ watt)


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## Specifications

AC Power Series - $480 / 575$ Volt
DC SERIES: The DC Series delivers isolated DC control to large OEM customers worldwide.

AC SERIES: The AC Series offers the ultimate in solid-state reliability. All AC power series relays feature a built-in snubber and zero voltage turn-on. Transient proof models offer self-protection for noisy electrical environments.


| Model Number | Nominal AC Line Voltage | Nominal Current Rating (Amps) | 1 cycle Surge (Amps) Peak | Nominal Signal Input Resistance (Ohms) | Signal Pick-up Voltage | Signal Drop-out Voltage | Peak Repetitive Voltage Maximum | Maximum Output Voltage Drop | Off-State Leakage (mA) Maximum | Operating Voltage Range (Volts AC) | $\begin{aligned} & \text { Ift Rating } \\ & t=8.3 \\ & \text { (ms) } \end{aligned}$ | Isolation Voltage | $\begin{gathered} \theta \mathrm{jc}^{*} \\ \left({ }^{\circ} \mathrm{C} / \text { Watt }\right) \end{gathered}$ | Dissipation (Watts/Amp) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 480D10-12 | 480 | 10 | 110 | 1000 | 3VDC (32V <br> Allowed) | 1 VDC | 1200 | 3.2 volts | 11 mA | 100-530 | 50 | 4,000V8ms | 1.2 | 2.5 |
| 480D15-12 | 480 | 15 | 150 | 1000 | 3VDC (32V Allowed) | 1 VDC | 1200 | 3.2 volts | 11 mA | 100-530 | 50 | 4,000Vrms | 1.2 | 2.5 |
| 480D25-12 | 480 | 25 | 250 | 1000 | $3 V D C$ $(32 \mathrm{~V}$ <br> Allowed) | 1 VDC | 1000 | 1.6 volts | 11 mA | 100-530 | 250 | 4,000VRms | 1.3 | 1.3 |
| 480D45-12 | 480 | 45 | 650 | 1000 | 3VDC (32V <br> Allowed) | 1 VDC | 1000 | 1.6 volts | 11 mA | 100-530 | 1750 | 4,000Vrms | 0.67 | 0.9 |
| 575D15-12 | 575 | 15 | 150 | 1000 | 3VDC $(32 \mathrm{~V}$ <br> Allowed) | 1 VDC | 1200 | 3.2 volts | 15 mA | 100-600 | 90 | 4,000Vrms | 1.2 | 2.5 |
| 575D45-12 | 575 | 45 | 650 | 1000 | 3VDC <br> (32V <br> Allowed) | 1 VDC | 1000 | 1.6 volts | 15 mA | 100-600 | 1750 | 4,000Vrms | 0.67 | 0.9 |

Note: $\theta \mathrm{jc}{ }^{*}=$ Thermal resistance junction to base. Maximum junction temperature is $110^{\circ} \mathrm{C}$.

## Dimensional Drawings

## Surge Current Data

| Time <br> Second | Time*** <br> (Cycles) | 10-Amp <br> Peak <br> Amps | 15-Amp <br> Peak <br> Amps | 25-Amp <br> Peak <br> Amps | 45-Amp <br> Peak <br> Amps |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0.017 | 1 | 110 | 150 | 250 | 650 |
| 0.050 | 3 | 85 | 140 | 175 | 420 |
| 0.100 | 6 | 70 | 110 | 140 | 320 |
| 0.200 | 12 | 60 | 90 | 112 | 245 |
| 0.500 | 30 | 50 | 70 | 80 | 175 |
| 1 | 60 | 40 | 55 | 67 | 134 |
| 2 | 120 | 33 | 49 | 53 | 119 |
| 3 | 180 | 32 | 47 | 49 | 98 |
| 4 | 240 | 31 | 43 | 47 | 95 |
| 5 | 300 | 30 | 40 | 45 | 91 |
| 10 | 600 | 28 | 35 | 42 | 84 |

Note: *** 60 Hz


Thermal Ratings
MOUNTED ON $6^{\prime \prime}$ X $6^{\prime \prime}$ PLATE ( $2^{\circ} \mathrm{c} /$ watt)


12" X 12 " PLATE $\left(1^{\circ} \mathrm{c} /\right.$ watt $)$


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## Specifications

AC Power Series - 120/240 Volt
Plastic Package (z series)
The Z Series employs a unique heat transfer system that makes it possible for Opto 22 to deliver a low-cost, $10-\mathrm{mmp}$, solid-state relay in an all-plastic case. The push-on tool-free quick-connect terminals make the Z Series ideal for highvolume OEM applications.


| Model Number | Nominal AC Line Voltage | Nominal Current Rating (Amps) | 1 cycle Surge (Amps) Peak | Nominal Signal Input Resistance (Ohms) | Signal <br> Pick-up <br> Voltage | Signal Drop-out Voltage | Peak Repetitive Voltage Maximum | Maximum Output Voltage Drop | Off-State Leakage (mA) Maximum | Operating Voltage Range (Volts AC) | 12t Rating $\mathrm{t}=8.3$ (ms) | Isolation Voltage | $\theta j{ }^{*}$ * ( ${ }^{\circ} \mathrm{C} /$ Watt $)$ | Dissipation (Watts/Amp) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Z120D10 | 120 | 10 | 110 | 1000 | $\begin{gathered} \hline 3 \mathrm{VDC} \\ \text { (32V } \\ \text { allowed) } \\ \hline \end{gathered}$ | 1 VDC | 600 | 1.6 volts | 6 mA | 12-140 | 50 | $\begin{aligned} & 4,000 \\ & \text { VRMS } \end{aligned}$ | 4 | 1 |
| Z240D10 | 240 | 10 | 110 | 1000 | $\begin{gathered} \text { 3VDC } \\ \text { (32V } \\ \text { allowed) } \end{gathered}$ | 1 VDC | 600 | 1.6 volts | 12 mA | 24-280 | 50 | $\begin{aligned} & 4,000 \\ & \text { VRMS } \end{aligned}$ | 4 | 1 |

Notes: $\boldsymbol{\theta} \mathrm{jc}^{\star}=$ Thermal resistance junction to base. Maximum junction temperature is $110^{\circ} \mathrm{C}$.

## Dimensional Drawings




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## Specifications

AC Power - Printed Circuit Package (P \& MP Series)

| Model Number | Nominal <br> AC Line <br> Voltage | Nominal Current Rating Amps | 1 cycle Surge (Amps) Peak | Nominal Signal Input Resistance (Ohms) | Signal Pick-up Voltage | Signal <br> Drop-out <br> Voltage | Peak Repetitive Voltage Maximum | Maximum Output Voltage Drop | Off-State Leakage mA Maximum | Operating Voltage Range (Volts AC) | $\begin{gathered} \mathrm{l}^{1 \mathrm{t}} \\ \text { Rating } \\ \mathrm{t}=8.3 \\ (\mathrm{~ms}) \\ \hline \end{gathered}$ | Isolation Voltage |  | Dissipation Watts/Amp |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { MP120D2 } \\ & \text { or P120D2 } \end{aligned}$ | 120 | 2 | 20 | 1000 | $\begin{gathered} \hline 3 \mathrm{VDC}^{* *} \\ (32 \mathrm{~V} \\ \text { allowed) } \\ \hline \end{gathered}$ | 1 VDC | 600 | 1.6 volts | 5 mA | 12-140 | 2 | $4,000 \mathrm{~V}_{\text {RMS }}$ | 20 | 1.2 |
| MP120D4 or P120D4 | 120 | 4 | 85 | 1000 | $\begin{gathered} \hline 3 \mathrm{VDC}^{\star *} \\ (32 \mathrm{~V} \\ \text { allowed) } \end{gathered}$ | 1 VDC | 600 | 1.6 volts | 5 mA | 12-140 | 30 | 4,000 Vrms | 6.5 | 1.2 |
| MP240D2 or P240D2 | 240 | 2 | 20 | 1000 | $\begin{gathered} \hline 3 \mathrm{VDC}^{* *} \\ (32 \mathrm{~V} \\ \text { allowed) } \end{gathered}$ | 1 VDC | 600 | 1.6 volts | 5 mA | 24-280 | 2 | $4,000 \mathrm{~V}_{\text {RMS }}$ | 20 | 1.2 |
| MP240D4 or P240D4 | 240 | 4 | 85 | 1000 | $\begin{gathered} \hline 3 \mathrm{VDC}^{\star *} \\ (32 \mathrm{~V} \\ \text { allowed) } \end{gathered}$ | 1 VDC | 600 | 1.6 volts | 5 mA | 24-280 | 30 | $4,000 \mathrm{~V}_{\text {RMS }}$ | 6.5 | 1.2 |
| MP380D4 | 380 | 4 | 85 | 1000 | $\begin{gathered} \hline \text { 3VDC** } \\ (32 \mathrm{~V} \\ \text { allowed) } \end{gathered}$ | 1 VDC | 800 | 1.6 volts | 5 mA | 24-420 | 30 | 4,000 Vrms | 6.5 | 1.2 |

${ }^{\star} \star=\mathrm{M} . \mathrm{jc}^{*}=$ Thermal resistance junction to base. Maximum junction temperature is $110^{\circ} \mathrm{C}$
** $=$ MP Series 24 volts maximum.

Surge Current Data

| Time <br> Second | Time <br> (Cycles) | 2-Amp <br> P or MP <br> Peak <br> Amps | 4-Amp <br> P or MP <br> Peak <br> Amps |
| :---: | :---: | :---: | :---: |
| 0.017 | 1 | 20 | 85 |
| 0.050 | 3 | 18 | 66 |
| 0.100 | 6 | 15 | 53 |
| 0.200 | 12 | 11 | 45 |
| 0.500 | 30 | 9 | 37 |
| 1 | 60 | 8.5 | 31 |
| 2 | 120 | 8 | 28 |
| 3 | 180 | 7.5 | 27 |
| 4 | 240 | 7 | 26 |
| 5 | 300 | 6.5 | 25 |
| 10 | 600 | 6 | 24 |



## Model P240D4



## Model

 MP240D4Note: *60 Hz

## Dimensional Drawings



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## Description

DC Switching Series


Specifications

|  | $\begin{aligned} & \text { DC60P or } \\ & \text { DC60MP } \end{aligned}$ | $\begin{aligned} & \text { DC200P or } \\ & \text { DC200MP } \end{aligned}$ | DC60S-3 | DC60S-5 |
| :---: | :---: | :---: | :---: | :---: |
| Operating Voltage Range | 5-60 VDC | 5-200 VDC | 5-60 VDC | 5-60 VDC |
| Forward Voltage Drop | 1.5 volts at 3 amps | 1.5 volts at 1 amp | 1.5 volts at 3 amps | 1.5 volts at 5 amps |
| Nominal Current Rating | 3 amps | 1 amp | 3 amps | 5 amps |
| Off-State Blocking | 60 VDC | 250 VDC | 60 VDC | 60 VDC |
| Signal Pickup Voltage | $\begin{aligned} & 3 \text { VDC } \\ & 32 \text { Volts* } \\ & \text { allowed } \end{aligned}$ | $\begin{aligned} & 3 \text { VDC } \\ & 32 \text { Volts* } \\ & \text { allowed } \end{aligned}$ | 3 VDC 32 Volts allowed | 3 VDC 32 Volts allowed |
| Signal Dropout Voltage | 1 VDC | 1 VDC | 1 VDC | 1 VDC |
| Signal Input Impedance | 1,000 ohms | 1,000 ohms | 1,000 ohms | 1,000 ohms |
| 1 Second Surge | 5 amps | 2 amps | 5 amps | 10 amps |
| Operating Temp. Range | $\begin{gathered} -40^{\circ} \mathrm{C} \text { to } \\ 100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \text { to } \\ 100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \text { to } \\ 100^{\circ} \mathrm{C} \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \text { to } \\ 100^{\circ} \mathrm{C} \end{gathered}$ |
| Isolation Voltage | 4,000 VRms | 4,000 Vrms | 4,000 Vrms | 4,000 VRms |
| Off-state Leakage | 1 mA maximum | 1 mA maximum | 1 mA maximum | 1 mA maximum |
| Package Type | P/MP series | P/MP series | Power series | Power series |

Note: *MP series maximum allowed control signal 24 VDC

## Dimensional Drawings



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## Applications

Tips

## Heat Sink Calculation

Like all semiconductor devices, SSR current ratings must be based on maximum junction temperature. All Opto 22 SSRs operate conservatively at maximum junction temperatures of $110^{\circ} \mathrm{C}$. Determining an adequate heat sink for a given SSR conducting a given current is very simple.

Note: Thermally conductive grease must be used between the relay base and the heat sink.


## Sample Calculation Given:

120-Volt, 20-Amp Load
$50^{\circ} \mathrm{C}$ Ambient Air

Choose Model 120D25 SSR.
Calculate dissipation as: $\mathbf{2 0} \mathbf{a m p s} \times 1.3$ Watts per amp $=\mathbf{2 6}$ Watts
Calculate temperature rise junction to SSR base as: $\mathbf{2 6} \mathbf{W}$ atts $\mathbf{x} 1.2^{\circ} \mathbf{C}$ per Watt $=31.2^{\circ} \mathbf{C}$
Calculate allowable temperature of heat sink by subtracting $31.2^{\circ} \mathrm{C}$ from $110^{\circ} \mathrm{C}$ allowable junction temperature:

## $110^{\circ} \mathrm{C}-31.2=78.8^{\circ} \mathrm{C}$

The heat sink is in a $50^{\circ} \mathrm{C}$ ambient, therefore, allowable temperature rise on heat sink is: $78.8^{\circ} \mathrm{C}-50^{\circ} \mathrm{C}=\mathbf{2 8 . 8}{ }^{\circ} \mathrm{C}$

If heat sink is allowed to rise $28.8^{\circ} \mathrm{C}$ above ambient, then the thermal resistance of the heat sink is simply the $28.8^{\circ} \mathrm{C}$ rise divided by the 26 Watt. Any heat sink having a thermal resistance less than $1.1^{\circ} \mathrm{C}$ per Watt will be adequate.

## Duty Cycle Calculation

When solid-state relays are operated in an on/off mode, it may be advantageous to calculate the RMS value of the current through the SSR for heat sinking or determining the proper current rating of the SSR for the given application.
$I_{\text {pms }}=$ RMS value of load or SSR
$\mathrm{T}_{1}=$ Time current is on
$\mathrm{T}_{2}=$ Time current is off

$\mathrm{I}_{\mathrm{ON}}=$ RMS value of load current during on period

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## Applications

## Tips (Continued)

## Transformer Loads

Careful consideration should be given to the selection of the proper SSR for driving a given transformer. Transformers are driven from positive saturation of the iron core to negative saturation of the core each $1 / 2$ cycle of the alternating voltage. Large inrush currents can occur during the first $1 / 2$ cycle of line voltage when a zero voltage SSR happens to turn on during the positive $1 / 2$ cycle of voltage when the core is already in positive saturation. Inrush currents greater than 10 times rated transformer current can easily occur. The following table provides a guide for selecting the proper SSR for a given transformer rating.

| 120-Volt Transformers |  |
| :---: | :---: |
| SSR MODEL | TRANSFORMER |
| P or MP 120D2 | 100 VA |
| Z120D10 | 500 VA |
| 120D3 | 100 VA |
| P or MP 120D4 | 250 VA |
| 120D10 or 120A10 | 500 VA |
| 120D25 or 120a25 | 1 KVA |
| 120D45 | 2 KVA |
| 240-Volt Transformers |  |
| P or MP240D2 | 200 VA |
| 7240D10 | 1 KVA |
| 120D3 | 200 VA |
| P or MP240D4 | 500 VA |
| 240D10 or 240A10 | 1 KVA |
| 240D25 or 240A25 | 2 KVA |
| 240D45 | 4 KVA |
| 480-Volt Transformers |  |
| SSR MODEL | TRANSFORMER |
| 480D10-12 | 5-Amp Primary |
| 480D15-12 | 5-Amp Primary |

$I_{C}=\frac{E_{c}-1}{1000}$
where $R_{c}=$ zero.

## Solenoid Valve and Contactor Loads

All Opto 22 SSRs are designed to drive inductive loads such as solenoid valves and electromechanical contactors. The built-in snubber in each SSR assures proper operation into inductive loads. The following table is a guide in selecting an SSR to drive a solenoid or contactor.

| 120-Volt Coils |  |  |
| :---: | :---: | :---: |
| SSR CURRENT <br> RATING | SOLENOID | CONTACTOR |
| 2-Amp | 1-Amp | NEMA Size 4 |
| 4-Amp | 3-Amp | NEMA Size 7 |
| 240-Volt Coils |  |  |
| SSR CURRENT <br> RATING | SOLENOID | CONTACTOR |
| 2-Amp | 1-Amp | NEMA Size 7 |
| 4-Amp | 3-Amp | NEMA Size 7 |

## Control Current Calculation

All Opto 22 DC controlled SSRs have a control circuit consisting of 1000 ohms in series with an LED. Since 3 volts is required to turn on any SSR, the maximum current required is ( 3 volt - 1 volt) divided by 1000 ohms which equals 2.0 mA . The 1 volt is subtracted from the 3 volt signal because 1 volt is dropped across the LED. For higher control voltages, an external resistor can be added in series with the control voltage to limit the control current. To limit the control current to 2 mA , calculate the external resistor $R_{C}=500\left(\mathrm{E}_{\mathrm{C}}-3\right)$ where $E_{C}=$ the control voltage.

The DC control voltage range is 3-32 VDC. To calculate the control current for any voltage within the 3-32 VDC range, use the formula:

With a 5V control signal,
$I_{c}=\frac{5-1}{1000}=4 \mathrm{~mA}$.

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## Applications

Tips (Continued)

## Solid-State Relays In Series

In applications requiring greater current rating at higher voltage, two Opto 22 SSRs may be operated in series for double the voltage rating. The built-in snubber in each SSR assures proper voltage sharing of the two SSRs in series. In the diagram below, two 240 -volt, $45-\mathrm{amp}$ SSRs are connected in series for operation on a 480-volt line. The control is shown with a parallel hook-up but it should be noted that a serial connection can also be implemented.


## Heater Loads

Care should be taken in selecting a SSR for driving a heater load if the load is cycled on and off in a continuous manner as might occur in a temperature control application. Constant cycling can cause thermal fatigue in the thyristor chip at the point where the chip bonds to the lead frame. Opto 22 employs a thick copper lead frame for mounting the SCR chips in the power series SSRs to eliminate thermal fatigue failures. In addition, Opto 22 recommends operating any SSR at 75\% rated current for cycling heater loads to ensure complete reliability.

The following table is a guide to selecting the proper SSR for a given heater load.

| Nominal SSR <br> Current Rating | Maximum <br> Recommended <br> Heater Current |
| :---: | :---: |
| 2 -Amp | $11 / 2$-Amp |
| 4 -Amp | $21 / 2$-Amp |
| $10-\mathrm{Amp}$ | 712 -Amp |
| $25-\mathrm{Amp}$ | 18 -Amp |
| $45-\mathrm{Amp}$ | $35-\mathrm{Amp}$ |
| 10480 V | 8 -Amp |
| 10480 V | 8 -Amp |

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## Applications

Tips (Continued)

## Single-Phase Reversing Motor Control

The circuit diagram illustrates a typical 1 Ø motor winding inductance and the phase shift capacitor can cause twice line voltage to appear across the open SSR. A 240-volt SSR should be used for a 120-Volt line. During the transition period when one SSR is turned on and the other SSR is going off, both SSRs may be on. In this case, the capacitor may discharge through the two SSRs, causing large currents to flow, which may destroy the SSRs. The addition of RL as shown will protect the SSRs from the short circuit capacitor discharge current.

$$
\text { CALCULATE RL as: RL }=\frac{1.4 \mathrm{EAC}}{10 \times \text { SSR full load rating }}
$$

EXAMPLE: 10 amp SSR 120 V AC Line

$$
R L=\frac{1.4 \times 120}{10 \times 10}=1.7 \mathrm{ohm}
$$



The resistors are unnecessary if the control circuit is designed to ensure one SSR is off before the other SSR is on.

## Three-Phase Motor Control



Three-phase motors may be controlled by solid-state relays as shown. A third SSR as shown is optional, but not necessary. The control windings may be connected in series or parallel. Care should be taken to ensure that surge current drawn by the motor does not exceed surge current rating of the SSR.

| 240-Volt 30 Motors |  |
| :---: | :---: |
| SSR MODEL | MOTOR |
| Z240D25 | $1 / 3 \mathrm{HP}$ |
| Z240D10 | $3 / 4 \mathrm{HP}$ |
| 240 D 10 | $3 / 4 \mathrm{HP}$ |
| 240 A 10 | $3 / 4 \mathrm{HP}$ |
| 240 D 25 | 2 HP |
| 240 A 25 | 2 HP |
| 240 D 45 | 3 HP |
| 480-Volt $3 \theta$ Motors |  |
| SSR MODEL | MOTOR |
| 480D10-12 | $1-1 / 2 \mathrm{HP}$ |
| 480D15-12 | $1-1 / 2 \mathrm{HP}$ |

Three-Phase Reversing Motor Control


Three-phase reversing motor control can be implemented with four SSRs as shown in the connection diagram. The SSRs work in pairs with SSR1 and SSR3 operated for rotation in one direction and SSR2 and SSR4 operated for rotation in the reverse direction. The resistor R1 as shown in the connection diagram protects against line-to-line shorts if SSR1 and SSR4 or SSR3 and SSR2 are on at the same time during the reversing transition period. Use the following table as a guide to the proper selection of an SSR for this application.

| Opto 22 <br> Relay | Motor <br> Full Load <br> Rating | Resistor for <br> 120V line | Resistor for <br> 240V line |
| :---: | :---: | :---: | :---: |
| 3-Amp | 1.25-Amp | 4 ohm 50 W | 8 ohm 50 W |
| 10-Amp | $5-\mathrm{Amp}$ | 1 ohm 100 W | 2 ohm 100 W |
| 25-Amp | 8-Amp | .5 ohm 100 W | 1 ohm 100 W |
| 45-Amp | $16-\mathrm{Amp}$ | .25 ohm 150 W | .5 ohm 150 W |
| 15-Amp | $5-\mathrm{Amp}$ | 1 ohm 100 W | 2 ohm 100 W |

Opto 22•43044 Business Park Drive • Temecula, CA 92590 • Phone: (909)695-3000 • (800)321-OPTO • Fax: (909)695-3095 • Internet: www.opto22.com Inside Sales: (800)452-OPTO • Product Support: (800)TEK-OPTO • (909)695-3080 • Fax: (909)695-3017 • E-mail: support@opto22.com • FaxBack: (800)474-OPTO

